

# PRODUCT APPROVAL SUPPORTING CALCULATIONS 1630 Horizontal Sliding Window – non-Impact

#### **REPORT TO:**

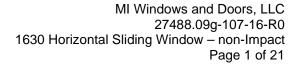
## MI WINDOWS AND DOORS, LLC 702 WEST MARKET ST GRATZ, PENNSYLVANIA 17030

REPORT NUMBER: 27488.09g-107-16-R0 REPORT DATE: 12/11/2023

This item has been digitally signed and sealed by Michael D. Stremmel, PE on the date adjacent to the seal.

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Michael D, Stremmel, PE FL PE 65868 FL REG 37122





#### **Scope**

Molimo, LLC was contracted by MI Windows and Doors, LLC to evaluate alternate installation methods for their Series 1630 Horizontal Sliding Window. The evaluation is based on physical testing and product certifications. Reference standards utilized in this project include:

Florida Building Code, Building, 8<sup>th</sup> Edition (2023). International Code Council, 2023.

ANSI/AWC NDS-2018 *National Design Specification (NDS) for Wood Construction*. American Wood Council, 2018.

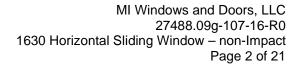
AISI S100-16 North American Specification for the Design of Cold-Formed Steel Structural Members, 2016. American Iron and Steel Institute, 2016.

ADM1-2020, 2020 Aluminum Design Manual. The Aluminum Association, Inc. 2020.

ICC-ES Report ESR-1976 *ITW Buildex TEKS Self-Drilling Fasteners*. ICC Evaluation Service. 07/2016.

NOA 21-0201.06 *Tapcon Concrete and Masonry Anchors with Advanced Threadform Technology.* Miami-Dade County Product Control Section. 02/01/2022.

The anchorage analyses presented herein do not address the water resistance, water penetration or air infiltration performance of the installation method or the installed product. In addition, the analyses rely on the assumption that the building substrate is capable of withstanding incurred loads.





## Certification of Independence

In accordance with Rule 61G20-3 Florida Administrative Code, Molimo, LLC hereby certifies the following:

- Molimo, LLC does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
- Molimo, LLC is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.
- Micheal D. Stremmel, P.E. does not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.
- Micheal D. Stremmel, P.E does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.



#### **Analyses**

## **Summary of Test Results**

The following table summarizes the various 1630 Horizontal Sliding Window products and their corresponding performance levels which have been established by testing or product certification.

Table 1 Summary of Test Results

Series/Model	Test Report Number	Product Certification	Size (W x H)	Performance
1630 HS (XO) (Fin Install)	1405.05-106-11 (Rev, 05/09/18)	CPD 17426	74" x 50"	+/- 50 psf
1630 HS (XO) (Frame Install)	1405.05-106-11 (Rev, 05/09/18)	CPD 17426	74" x 50"	+/- 50 psf
1630 HS (XOX) (Frame Install)	2959.08-106-12 (Rev, 07/18/22)		110" x 63"	7.52 psf Water Test Pressure

Testing documented in Table 1 was conducted by Molimo, LLC of York, Pennsylvania (Florida Department of Business & Professional Regulation Test Lab No. TST11282, IAS Certificate of Accreditation TL-678).



#### **As-Tested Installation Analysis**

For air/water/structural testing, the test specimen was secured to a pine buck with #8  $\times$  1-5/8" wood screws through the integral PVC nail fin. A test specimen with #8  $\times$  2" screws installed through the window frame was also tested. The as-tested installation methods are evaluated on page 7 to page 13 and the established design capacities are summarized in Table 2.

Table 2 As-tested Anchorage Design Capacities

Test	Connection	Capacity
1630 HS Air/Water/Structural Test Nail Fin Install	#6 x 1-1/2" screws. Placed 3" from each corner and 12" on center.	54 lb
1630 HS	Head and Jambs #8 x 2" screws. Placed 4" from each corner and 12" on center.	114 lb
Structural Test Through-Frame Install	Sill, at meeting stile 0.075" thick aluminum frame clip. Secured to buck with two #8 x 1-1/4" screws. Secured to frame with two #8 x 1/2" screws.	238 lb
	Head #8 x 2" screws. Placed 4" from each corner and 14" on center.	114 lb
1630 HS Water Test Through-Frame Install	Sill #8 x 2" screws. Placed 2" each side of each meeting stile.	114 lb
	Jambs #8 x 2" screws. Placed 4" from each corner and midspan.	114 lb

The capacities presented in Table 2 will be used to prove acceptable alternate anchors and substrates for the windows.



#### **Alternate Anchorages**

Calculations on page 14 determine the design capacity of alternate nail fin installation anchorages for the window. The alternate anchorage capacities are summarized in Table 3.

**Table 3** Alternate Anchorage Capacities for Nail Fin Installations

Substrate	Anchor	Capacity	Comments
18 Gauge Steel Stud	#10-16 TEKS Screw		<ol> <li>33 KSI yield strength stud.</li> <li>Full penetration +3 threads.</li> <li>Limited by pull-out capacity.</li> </ol>

Calculations on page 15 through page 20 determine the design capacity of alternate through-frame installation anchorages for the window. The alternate anchorage capacities are summarized in Table 4.

**Table 4** Alternate Anchorage Capacities for Through-Frame Installation

Substrate	Anchor	Capacity	Comments
18 Gauge Steel Stud	#10-16 TEKS Screw	152 lb	<ol> <li>33 KSI yield strength stud.</li> <li>Full penetration +3 threads.</li> <li>Limited by bending of anchor</li> <li>Use two anchors at frame clip. Frame clip capacity is 304 lb.</li> </ol>
Concrete	3/16" Tapcon	186 lb	<ol> <li>Minimum f'<sub>c</sub> = 3,000 psi</li> <li>1-1/2" Minimum Embedment</li> <li>2" Min. Edge Distance</li> <li>Limited by shear capacity</li> <li>Maximum 1x buck strip</li> <li>Use two anchors at frame clip. Frame clip capacity is 372 lb.</li> </ol>
СМU	3/16" Tapcon	135 lb	<ol> <li>Minimum ASTM C90 CMU</li> <li>1-1/2" Minimum Embedment</li> <li>2" Min. Edge Distance</li> <li>Limited by shear capacity.</li> <li>Maximum 1x buck strip</li> <li>Use two anchors at frame clip. Frame clip capacity is 270 lb.</li> </ol>

Note: Maximum available length of 3/16" Tapcon anchor is 3-1/4". Use 1/4" x 4" Tapcon anchors for through-frame installations with 1x buck strip.



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#### **Anchorage Requirements**

It must be determined the anchorages are not overloaded for the approved window size and design pressures. Calculations presented on page 21 show the as-tested spacing is adequate for the minimum anchor capacity reported in this report when the windows are subjected to the maximum design pressures of the products at their approved maximum sizes. Thus, all alternate anchorages proposed by this report may be used for the windows at the as-tested spacing.

#### **Attachments**

Appendix A – Revision Log (1 page)



#### <u>As-Tested Installation – Nail Fin to Wood</u>

#6 x 1-1/2" Wood Screw

**PVC Nailing Fin** 

Spruce-Pine-Fir Wood Substrate Minimum (G=0.42)

#### Allowable Tension of #6 x 1-1/2" Wood Screw

W = 1.6(1.500"-0.062")(69 lb/in) (NDS, Table 12.2B)

W = 159 lb

#### Pull-Over of #6 x 1-1/2" Wood Screw

Validated by Testing

Must maintain anchor spacing and anchor head size

As-tested spacing: 12" on center

As-tested anchor head size: 0.270"

Anchor Placement: 3" from corner; 12" on center
Anchor Quantities: 5 each jamb; 7 head; 7 sill; 24 total
Load to Anchors: (74")(50")(50 psf/144) = 1,285 lb

Individual Anchor Load: (1,285 lb)/(24 anchors) = 54 lb (< withdrawal capacity)

**Design Capacity of Connection is 54 lb** 



## As-Tested – Through-Frame to Wood

#8 x 2" Wood Screw

PVC Frame; 0.140" thickness at fastener location

1/4" Maximum Shim Space

Spruce-Pine-Fir Wood Substrate Minimum (G=0.42)

#### Allowable Shear of #8 x 2" Wood Screw

Z' = 114 lb (Limited by Mode IIIs, See Following 2 Pages)

## Bearing of #8 x 2" Wood Screw on PVC Frame

 $V_a = DtF_p$   $V_a = (0.164")(0.140")(10,000 psi)$  $V_a = 230 lb$ 

#### Bending of #8 x 2" Wood Screw

$$\begin{split} L &= 1/4" \text{ (maximum shim space)} \\ S &= \pi d^3/32 = \pi (0.131)^3/32 = 0.000221 \text{ in}^3 \\ F_b &= (1.3)(0.6F_y) = (1.3)(0.6)(90,000 \text{ psi}) = 70,200 \text{ psi} \text{ (1.3 for weak axis bending)} \\ F_b &= M/S = (VL/2)/S \text{ (L/2 for guided bending)} \\ V &= 2SF_b/L = (2)(0.000221 \text{ in})(70,200 \text{ psi})/0.25" = 124 \text{ lb.} \end{split}$$

Capacity of Connection is 114 lb



## As-Tested - Through-Frame to Wood (Continued)

## **Lateral Design Strength of Wood Connections**

#### Data

Fastener			
Fastener	=	#8 W	ood Screw
Shank Dia	=	0.164	in.
Root Dia.	=	0.131	in.
$F_{yb}$	=	90,000	psi
Fastener length	=	2.000	in.
Main Memb	er		
Material	=		SPF
G	=	0.42	
θ	=	90	$<=$ (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
$F_{e}$	=	3,350	psi
Thickness	=	1.500	in.
Side Membe	r		
Material	=	Vin	yl (PVC)
G	=	N/A	
θ	=	90	$<=$ (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
$F_{es}$	=	13,750	psi

#### **Calculations**

#### **Lateral Bearing Factors**

Thickness =

D	=	0.131	in.
$\ell_{\rm m}$	=	1.500	in.
$K_{\boldsymbol{\theta}}$	=	1.25	
$K_D$	=	2.20	
$R_{\rm e}$	=	0.244	
$R_{t}$	=	10.71	
$\mathbf{k}_1$	=	1.0129	
$k_2$	=	0.6403	
$k_3$	=	5.74	

0.140



## As-Tested - Through-Frame to Wood (Continued)

Yield Mode	$R_d$
$I_{\rm m}$ , $I_{\rm s}$	2.20
II	2.20
III <sub>m</sub> , III <sub>s</sub> , IV	2.20

Lateral Design	n Values, Z
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$Mode\ I_{m}$	=	299	lbf
Mode I <sub>s</sub>	=	115	lbf
Mode II	=	116	lbf
$Mode\:III_{m}$	=	129	lbf
$Mode III_s$	=	71	lbf
Mode IV	=	99	lbf
$C_{\rm D}$	=	1.6	

<===== Minimum Value

Wet Service Factor

WCLDCIV	ice i actor
Fabrication/In-Service	Dry/Dry
$C_{M} =$	1.0
In service temperature	T≤
$C_t =$	1.0
$C_{g} =$	1.0
$\mathbf{C}_{\Delta}$ =	1.0
Is fastener installed in end grain?	No
$C_{eg} =$	1.00
Is fastener part of a diaphragm?	No
$C_{di} =$	1.0
Is fastener toe-nailed?	No
$C_{tn} =$	1.00

Z'

<u>114</u>

lbf



## As-Tested – Through-Frame to Wood (Continued)

For Aluminum Frame Clip at Sill

## Allowable Shear of #8 x 2" Wood Screw

Z' = 119 lb (Limited by Mode IIIs, See Following 2 Pages)

## Bearing of #8 x 1/2" Screw on PVC Frame

 $V_a = DtF_p$   $V_a = (0.164")(0.140")(10,000 psi)$  $V_a = 266 lb$ 

## Bearing of #8 x 1/2" Screw on Aluminum Frame Clip

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.164")(0.075")(22,000 psi)/3.0$  $V_a = 180 lb.$ 

Wood limits connection to 119 lb /screw; 238 lb for two screws used



## As-Tested - Through-Frame to Wood (Continued)

## **Lateral Design Strength of Wood Connections**

#### Data

Fastener			
Fastener	=	#8 W	ood Screw
Shank Dia	=	0.164	in.
Root Dia.	=	0.131	in.
$F_{yb}$	=	90,000	psi
Fastener length	=	2.000	in.
Main Membe	er		
Material	=		SPF
G	=	0.42	
θ	=	90	<= (Angle of load to grain 0° < θ < 90°)
$F_{e}$	=	3,350	psi
Thickness	=	1.500	in.
Side Membe	r		
Material	=	6063 T	'5 Aluminum
G	=	N/A	
θ	=	90	$<=$ (Angle of load to grain $0^{\circ} \le \theta \le 90^{\circ}$ )
$F_{es}$	=	27,500	psi
Thickness	=	0.075	in.

#### **Calculations**

#### **Lateral Bearing Factors**

D	=	0.131	in.
$\ell_{\rm m}$	=	1.500	in.
$K_{\boldsymbol{\theta}}$	=	1.25	
$K_D$	=	2.20	
$R_{e}$	=	0.122	
$R_{t}$	=	20.00	
$\mathbf{k_1}$	=	0.9754	
$k_2$	=	0.5536	
$k_3$	=	10.59	



## As-Tested - Through-Frame to Wood (Continued)

Yield Mode	$R_d$
$I_{\rm m}$ , $I_{\rm s}$	2.20
II	2.20
III <sub>m</sub> , III <sub>s</sub> , IV	2.20

#### Lateral Design Values, Z

Mode I <sub>m</sub>	=	299	lbf
Mode I <sub>s</sub>	=	123	lbf
Mode II	=	120	lbf
$Mode\;III_{m}$	=	133	lbf
$Mode III_s$	=	75	lbf
Mode IV	=	104	lbf
$C_{D}$	=	1.6	

<===== Minimum Value

Wet Service Factor

wet Serv	ice ractor
Fabrication/In-Service	Dry/Dry
$C_{M} =$	1.0
In service temperature	T≤
$C_t =$	1.0
$C_{g} =$	1.0
$\mathbf{C}_{\Delta}$ =	1.0
Is fastener installed in end grain?	No
$C_{eg} =$	1.00
Is fastener part of a diaphragm?	No
$C_{di} =$	1.0
Is fastener toe-nailed?	No
$C_{tn} =$	1.00

Z'

<u>119</u> lbf



#### Alternate Installation - Nail Fin to Steel Stud

#10-16 TEKS Screw

**PVC Nailing Fin** 

Minimum 18 gauge 33 KSI Steel Stud

Allowable Tension of #10-16 TEKS Screw

 $P_{ss}/\Omega = 885 \text{ lb}$  (ESR-1976)

Pull-Over of #10-16 TEKS Screw

Anchor head size: 0.365" > 0.322" Maintain as-tested spacing.

#### Pull-Out of #10-16 TEKS Screw

 $P_{not} = 0.85t_c dF_{u2}/\Omega$ 

 $P_{\text{not}} = 0.85(0.0428")(0.190")(45,000 \text{ psi})/3.0$ 

 $P_{not} = 104 \text{ lb}$ 

**Capacity of Connection is 104 lb** 



#### <u> Alternate Installation – Trough-Frame to Steel Stud</u>

#10-16 TEKS Screw

PVC Frame; 0.140" thickness at fastener location

1/4" Maximum Shim Space

Minimum 18 gauge 33 KSI Steel Stud

#### Allowable Shear of #10-16 TEKS Screw

 $P_{ss}/\Omega = 573 \text{ lb (ESR-1976)}$ 

#### Bearing of #10-16 TEKS Screw on Frame

V<sub>a</sub> = DtF<sub>p</sub> V<sub>a</sub> = (0.191")(0.140")(10,000 psi) V<sub>a</sub> = 267 lb

#### Bearing of #10-16 TEKS Screw on Steel Stud

 $V_a = 2.7 Dt F_{tu}/\Omega$   $V_a = 2.7(0.191")(0.0428")(45,000 psi)/3.0$  $V_a = 331 lb.$ 

#### Tilting of #10-16 TEKS Screw in Steel Stud

 $V_a = 4.2(t_2^3D)^{1/2}F_{tu2}/n_s$   $V_a = 4.2(0.0428"^3 \times 0.191")^{1/2}(45,000 \text{ psi})/3.0$  $V_a = 244 \text{ lb.}$ 

#### Bending of #10-16 TEKS Screw

 $L = 1/4" \text{ (Maximum Shim Space)} \\ S = \pi d^3/32 = \pi (0.139)^3/32 = 0.000264 \text{ in}^3 \\ F_b = (1.3)(0.6F_y) = (1.3)(0.6)(92,000 \text{ psi}) = 71,760 \text{ psi} \text{ (1.3 for weak axis bending)} \\ F_b = M/S = (VL/2)/S \text{ (L/2 for guided bending)} \\ V = 2SF_b/L = (2)(0.000264 \text{ in}^3)(71,760 \text{ psi})/0.25" = 152 \text{ lb.} \\$ 

#### Capacity of Connection is 152 lb.



## <u>Alternate Installation – Trough-Frame to Steel Stud</u> (Continued)

For Aluminum Frame Clip at Sill

#### Bearing of #8 x 1/2" Screw on PVC Frame

 $V_a = DtF_p$   $V_a = (0.164")(0.140")(10,000 psi)$  $V_a = 230 lb$ 

#### Bearing of #8 x 1/2" Screw on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.164")(0.075")(22,000 psi)/3.0$  $V_a = 180 lb.$ 

## Bearing of #10-16 TEKS Screw on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.190")(0.075")(22,000 psi)/3.0$  $V_a = 209 lb.$ 

Bending Limits Capacity of Connection to 152 lb x 2 Screws = 304 lb



#### Alternate Installation – Through-Frame to Concrete

3/16" Tapcon Anchor

1-1/2" Minimum Embedment; 2" Minimum Edge Distance, 3" Minimum Spacing

1/4" Maximum Shim Space

PVC Frame, 0.140" thickness at fastener location

Minimum f'<sub>c</sub> = 3,000 psi Concrete

#### Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 186 \text{ lb}$  (NOA 21-0201.06)

#### Bearing of 3/16" Tapcon Anchor on Frame

 $V_a = DtF_p$   $V_a = (0.170")(0.140")(10,000 psi)$  $V_a = 238 lb$ 

#### Bending of 3/16" Tapcon

L = 1/4" (Maximum Shim Space) S =  $\pi d^3/32 = \pi (0.170")^3/32 = 0.000482 \text{ in}^3$ F<sub>b</sub> = (1.3)(0.6F<sub>y</sub>) = (1.3)(0.6)(137,000 psi) = 106,860 psi (1.3 for weak axis bending) F<sub>b</sub> = M/S = (VL/2)/S (L/2 for guided bending) V = 2SF<sub>b</sub>/L = (2)(0.000482 in<sup>3</sup>)(106,860 psi)/0.25" = 412 lb.

#### Capacity of Connection is 186 lb

Qualifies 1/4" Tapcon if longer length anchor is required to achieve minimum embedment.



## <u>Alternate Installation – Through-Frame to Concrete</u> (Continued)

For Aluminum Frame Clip at Sill

## Bearing of #8 x 1/2" Screw on PVC Frame

 $V_a = DtF_p$   $V_a = (0.164")(0.140")(10,000 psi)$  $V_a = 230 lb$ 

#### Bearing of #8 x 1/2" Screw on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.164")(0.075")(22,000 psi)/3.0$  $V_a = 180 lb.$ 

#### Bearing of 3/16" Tapcon on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.170")(0.075")(22,000 psi)/3.0$  $V_a = 187 lb.$ 

Capacity of Connection is 186 lb x 2 Anchors = 372 lb



## Alternate Installation - Through Frame to CMU

3/16" Tapcon Anchor

1-1/2" Minimum Embedment, 2" Minimum Edge Distance, 3" Minimum Spacing

1/4" Maximum Shim Space

PVC Frame, 0.140" thickness at fastener location

Minimum ASTM C90 Concrete Masonry Unit

#### Allowable Shear of 3/16" Tapcon Anchor

 $P_{ss}/\Omega = 135 \text{ lb}$  (NOA 21-0201.06)

#### Bearing of 3/16" Tapcon Anchor on Frame

 $V_a = DtF_p$   $V_a = (0.170")(0.140")(10,000 psi)$  $V_a = 238 lb$ 

#### Bending of 3/16" Tapcon

$$\begin{split} L &= 1/4\text{" (Maximum Shim Space)} \\ S &= \pi d^3/32 = \pi (0.170\text{"})^3/32 = 0.000482 \text{ in}^3 \\ F_b &= (1.3)(0.6F_y) = (1.3)(0.6)(137,000 \text{ psi}) = 106,860 \text{ psi } (1.3 \text{ for weak axis bending)} \\ F_b &= M/S = (VL/2)/S \text{ (L/2 for guided bending)} \\ V &= 2SF_b/L = (2)(0.000482 \text{ in}^3)(106,860 \text{ psi})/0.25\text{"} = 412 \text{ lb.} \end{split}$$

#### **Capacity of Connection is 135 lb**

Qualifies 1/4" Tapcon if longer length anchor is required to achieve minimum embedment.



## <u>Alternate Installation – Through-Frame to CMU</u> (Continued)

For Aluminum Frame Clip at Sill

## Bearing of #8 x 1/2" Screw on PVC Frame

 $V_a = DtF_p$   $V_a = (0.164")(0.140")(10,000 psi)$  $V_a = 230 lb$ 

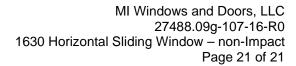
## Bearing of #8 x 1/2" Screw on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.164")(0.075")(22,000 psi)/3.0$  $V_a = 180 lb.$ 

#### Bearing of 3/16" Tapcon on Aluminum Frame Clip at Sill

 $V_a = 2DtF_u/\Omega$   $V_a = 2(0.170")(0.075")(22,000 psi)/3.0$  $V_a = 187 lb.$ 

Capacity of Connection is 135 lb x 2 Anchors = 270 lb





#### **Anchorage Requirements**

#### 74 x 50 HS – Fin Install

Anchor Placement: 3" from corner; 12" on center

Anchor Quantities: 5 each jamb; 7 head; 7 sill; 24 total

Load to Anchors: (74")(50")(50 psf/144) = 1,285 lb

Individual Anchor Load: (1,285 lb)/(24 anchors) = 54 lb

Least Anchor Capacity: 104 lb > 54 lb **OK** 

#### 74 x 50 HS – Through-Frame Install

Stile Load Area at Sill Plate:  $[(37"/2)(50") - 37"^2/4]/144 = 4.0 \text{ ft}^2$ 

Load at Sill Plate:  $(50 \text{ psf})(4.0 \text{ ft}^2) = 200 \text{ lb}$ 

Least Anchor Capacity: 135 lb. Specify 2 anchors for Sill Plate

Perimeter Anchors: 5 head, 4 each jamb; 13 total

Load to Perimeter Anchors: 1,285 lb - 200 lb = 1,085 lb

Individual Anchor Load: (1,085 lb)/(13 anchors) = 83 lb

Least Anchor Capacity: 135 lb > 83 lb **OK** 



# Appendix A

# **Revision Log**

<u>Identification</u> <u>Date</u> <u>Page & Revision</u>

Original Issue 12/11/23 Not Applicable